



LEISURE POOLS®

SWIMMING IN QUALITY AND STYLE®

When did it happen for you?

When was the first time you fell in love with the water? The excitement of splashing. The sounds of laughter. The warmth of the sun. At Leisure Pools®, we understand the importance of family gatherings and time well-spent with friends. That's why we produce the most advanced composite fiberglass pools on the market today. With our Lifetime Structural Warranty, Lifetime Structural Osmosis Warranty and award-winning designs, you will be able to enjoy a lifetime filled with good times and loving memories.





Swimming in Quality and Style®

As towns and suburbs get more congested and less user-friendly, we're increasingly concentrating our lifestyles within and around our homes — and rediscovering the timeless delights of family togetherness by mixing with friends and neighbors.

And there's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. It's a healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings.

As the world's largest composite swimming pool manufacturer we have developed state of the art production processes and source superior raw materials, such as DuPont™ Kevlar®, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pool® is the very best on the world market. In fact, Leisure Pools® offers both an extraordinary Lifetime Structural Osmosis Warranty on each full vinyl ester swimming pool shell and a Lifetime Structural Warranty, making it one of the most impressive company backed warranties available on today's market.

Extensive market research and computer aided design development has allowed Leisure Pools® to create designs that lead the industry. Whether your pool site is large or small, your taste contemporary or traditional, there is a Leisure Pools® swimming pool that will fulfill your needs and meet your budget perfectly. Every Leisure Pools® design features a cleverly engineered ultra-narrow coping, for a maximum surface to site pool ratio. Leisure Pools® offers a range of designs with a special support ledge around the inside perimeter of the pool, providing an additional safety precaution for children and non-swimmers.

Leisure Pools® supplies its range of swimming pools to a network of independent builders who will not only supply you with the your desired Leisure Pools® swimming pool, but also undertake the required installation work to get you swimming in no time.

With a Leisure Pool®, you'll be swimming in quality and style® as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties.

Leisure Pools® Composite Armour™ = Lifetime Warranty



The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it becomes the centerpiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and like us, our customers need to feel confident that what they're putting in the ground as their main feature needs to be strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools® offers customers a choice of construction methods for each of our swimming pool designs. Leisure Pools® offers either our standard fiberglass swimming pool — which has been in production for over a decade — or our latest technological advancement, the Leisure Pools® Composite Armour™ swimming pool. The Leisure Pools® Composite Armour™ swimming pool has been developed through the companies continued advancement in research and development which has resulted in what we consider to be the world's best composite swimming pool.

We are that certain the Leisure Pools® Composite Armour™ swimming pool is the world's best composite pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on each Composite Armour™ swimming pool. So how is a Leisure Pools® Composite Armour™ swimming pool different from a standard fiberglass swimming pool? Well it comes down to 4 key elements:

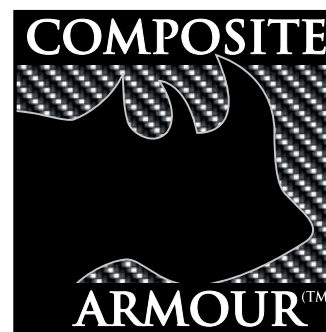
- Composite Armour™ Step Technology™
- Exceptional Quality Control

Patented Composite Armour™ Core of Strength

This is totally new technology in composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, carbon fiber and basalt fiber. We call it our Core of Strength.

High performance fibers have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armour, military vehicles, wind turbines and aerospace applications. carbon fiber and basalt fiber are used in aerospace and high performance automotive applications. When combined through Leisure Pools® patented technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.

By using Composite Armour™ in the pool shell laminate, we have been able to achieve tremendous improvement in flexural and tensile strength compared with normally constructed fiberglass pools.



- Patented Composite Armour™ Core of Strength
- Patented Full Vinyl Ester Resin Construction



So why is it important to have improved flexural and tensile strengths? Well, with changing weather conditions we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools® have recognized this and with the use of the Composite Armour™ Core of Strength we are providing additional flexural and

tensile strength properties through the use of high performance fibers such as DuPont™ Kevlar®, carbon fiber and basalt fiber to better withstand these ground movement changes.

Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

“ The most important single component in any swimming pool project is the actual pool shell itself ”

Full Vinyl Ester Resin Construction

In simple terms a standard fiberglass pool is made up of a number of layers being:

1. Gelcoat Color Layer
2. Corrosive Resistant Vinyl Ester Resin with Fiberglass Layer
3. Structural Polyester Resin with Fiberglass Layer
4. Polyester Resin Finishing Layer

One of the most important layers, of which has been introduced in the last 20 years, has been the incorporation of a corrosive resistant vinyl ester resin layer. Vinyl ester resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.

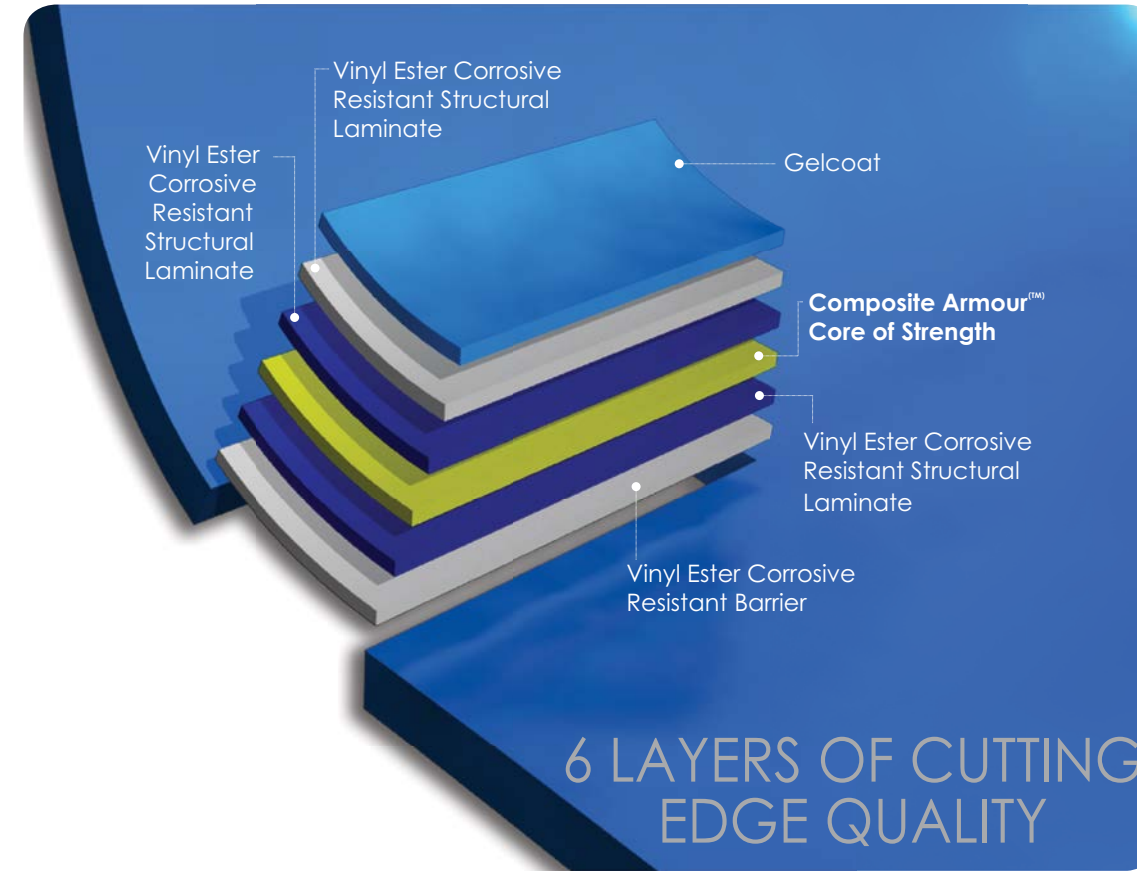
Many manufacturers, however, will often apply only a single layer of vinyl ester resin onto the swimming pool since vinyl ester resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool.

Unfortunately, even with this one layer of vinyl ester resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method. This may have occurred as a result of manufacturers' attempts to use as little vinyl ester resin as possible, given its cost.

Leisure Pools® Composite Armour™ swimming pool is available with a full vinyl ester resin construction (excluding the gelcoat color layer). Leisure Pools® has taken this course of action in order to offer the following amazing benefits:

- Vinyl ester resin provides improved structural strength properties over traditional polyester resin, therefore enabling Leisure Pools® to offer a stronger swimming pool
- By constructing all layers after the gelcoat color with vinyl ester resin, Leisure Pools® is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers may spend tens of thousands of dollars on a swimming pool project, and in light of such, the swimming pool shell must last. Leisure Pools® Composite Armour™ swimming pool with full vinyl ester resin construction is another means by which to ensure quality and durability.



Composite Armour™ Step Technology™

Leisure Pools® believes that when you step into a swimming pool or sit on a bench in a swimming pool it needs to feel solid. Although traditional fiberglass pools provide the feature of flexibility they also have the weakness of not feeling solid under foot as the pool shell is designed to flex.

Leisure Pools® through its Composite Armour™ Step Technology™ has been able to reduce step and bench deflection providing a “solid” foundation for entry and exit steps compared with normally constructed fiberglass pools.

The Composite Armour™ Step Technology™ provides the customer with a feeling of a solid foundation while still maintaining the many benefits of structural flexibility in the design of the swimming pool shell.

Exceptional Quality Control

Unfortunately the word “quality” has been over used these days to the point where it has become just noise in a company's marketing.

Rather than say that our swimming pools are a quality swimming pool we would prefer to explain what our quality program entails.

- Leisure Pools® has on staff a polymer chemist who manages the Leisure Pools® Technical Center
- Leisure Pools® ensures quality of incoming raw materials by batch testing against bench marked materials using an FTIR spectrometer

- Leisure Pools® randomly selects swimming pools manufactured to undertake the following tests:

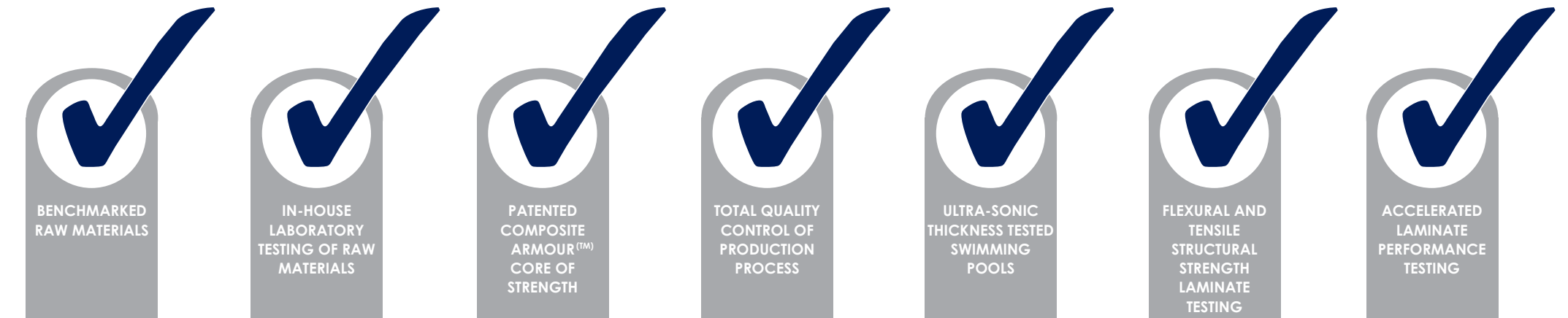
- Flexural and Tensile Strength Test
- Cure Percentage Tests of Each Layer
- Barcol Hardness Testing
- Boil Testing of Laminates (random samples)
- Burn Testing of Laminates (random samples)

- Leisure Pools® weighs all materials to ensure correct quantities have been applied to each swimming pool

- Leisure Pools® uses an ultra sonic thickness testing device to thickness test the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools® Benchmark

Leisure Pools® is the only company to have invested heavily into this level of quality control. Leisure Pools® has done this in order to provide a Lifetime Structural Warranty. We need to ensure that we are at the top of our game in the product that we provide.

While much of the above may seem very technical the key element that you must decide is whether the swimming pool shell that you are looking to install in your home will last the test of time. A swimming pool is a great investment both for your family and the value of your property however it is important not to assume all pools are the same as they are not. With Leisure Pools®, you are purchasing a swimming pool that will last.



DuPont™ Kevlar® is a registered trademark of DuPont™.



The Elegance™

Since its introduction, the Leisure Pools® Elegance™ design has changed people's perception of what a fiberglass pool can look like.

This bold and innovative design, with its ultra modern square corners and clean crisp lines, has rapidly become one of the most popular pool designs in the world.

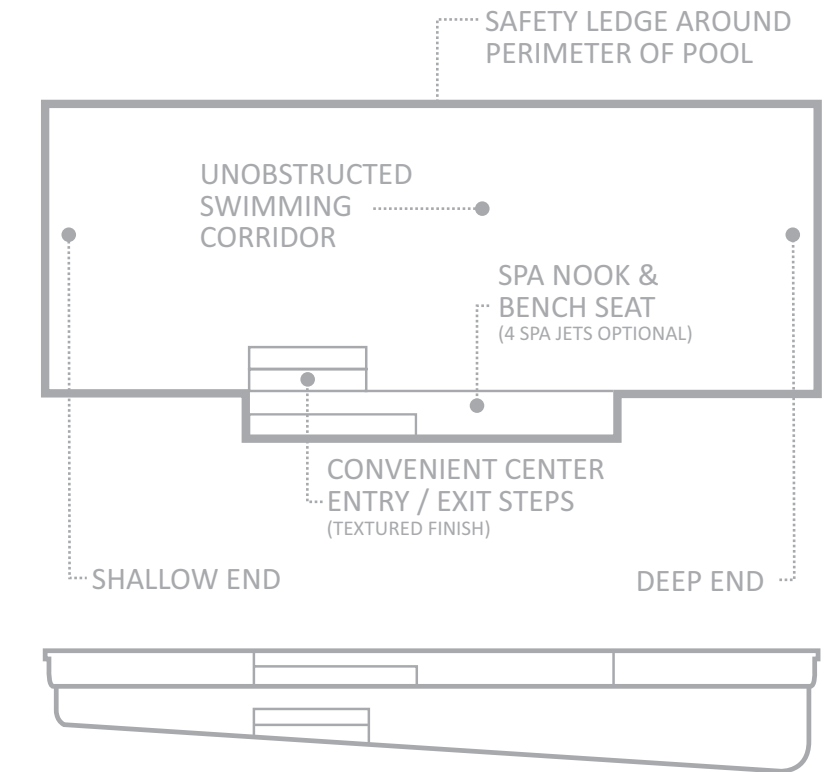
When Leisure Pools® first commenced design work on the Elegance™, the emphasis was to not only create a new and visually stunning pool, but also one that maximized the space inside the pool where you swim.

The Elegance™ has a large, unobstructed swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

There are no unnecessary steps or benches inside the body of the pool which would cut down on swimming area.

The pool maintains pleasant depths at both ends of the pool and comes in a variety of sizes to suit almost any backyard size or location.

The Elegance™ is truly a giant leap forward in modern pool design and might just be the pool for you.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
39' 4" **	14' 6"	3' 10"	6' 2"
32' 10"	14' 6"	4' 1"	6'
29' 7"	14' 6"	4' 2"	5' 10"
26' 3"	14' 6"	4' 3"	5' 10"
23' **	12' 10"	4' 4"	5' 8"
19' 8" **	11' 6"	4' 5"	5' 7"

*Some measurements rounded
 **Coming in 2015

The Reflection™

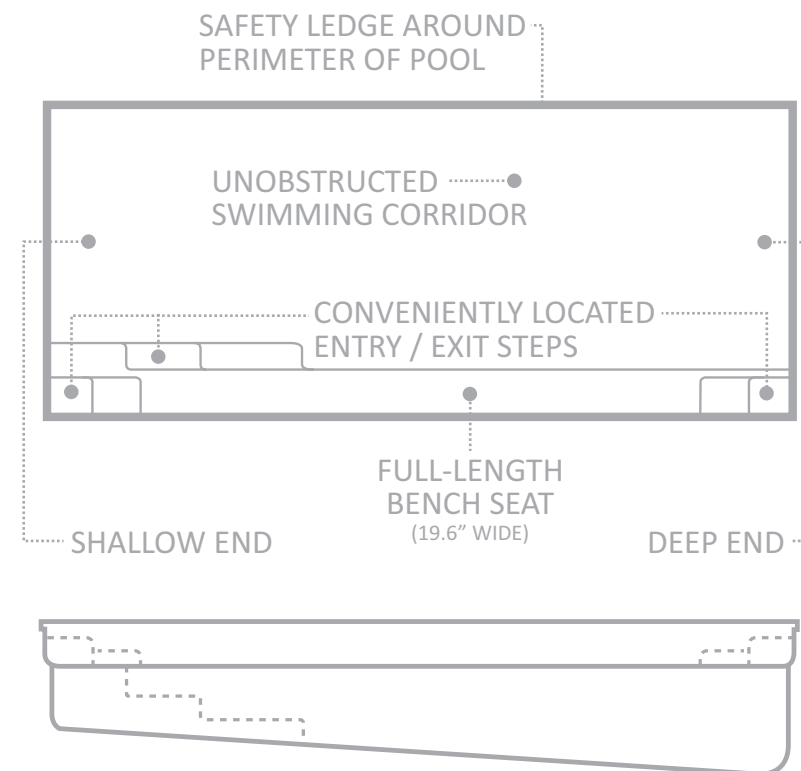
The Reflection™ is one of the sharpest designs from Leisure Pools®, and is a pool that many would consider to be “simply perfect.” With the shapes and sizes of home lots constantly evolving, the Reflection™ offers not only versatility in terms of placement on your block, but also a simplistic structure that will suit any home, while maintaining the practicality that you expect from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a bench seat that runs the length, capable of accommodating a variety of activities without compromising swimming space.

The Reflection™ is simple and elegant, featuring square corners that epitomize contemporary design, which lends itself to unlimited landscaping options that will reflect your aesthetic style.

The full-length bench and steps on one side of the pool ensures the deepest part of the pool is located away from any house foundations. This can often allow the pool to be situated closer to the home which is a great benefit where space for a pool is limited.

The Leisure Pools® Reflection™ offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32' 10"	12' 6"	4' 3"	6'
29' 7"	12' 6"	4' 3"	5' 10"
26' 3"	12' 6"	4' 3"	5' 8"
23'	12' 6"	4' 3"	5' 6"

*Some measurements rounded





The Reflection™

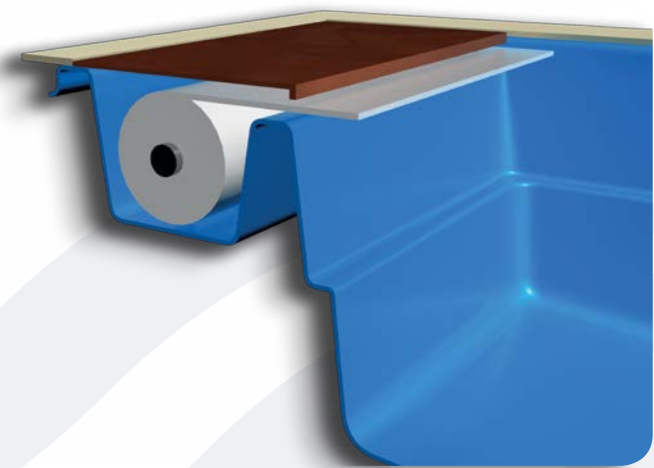
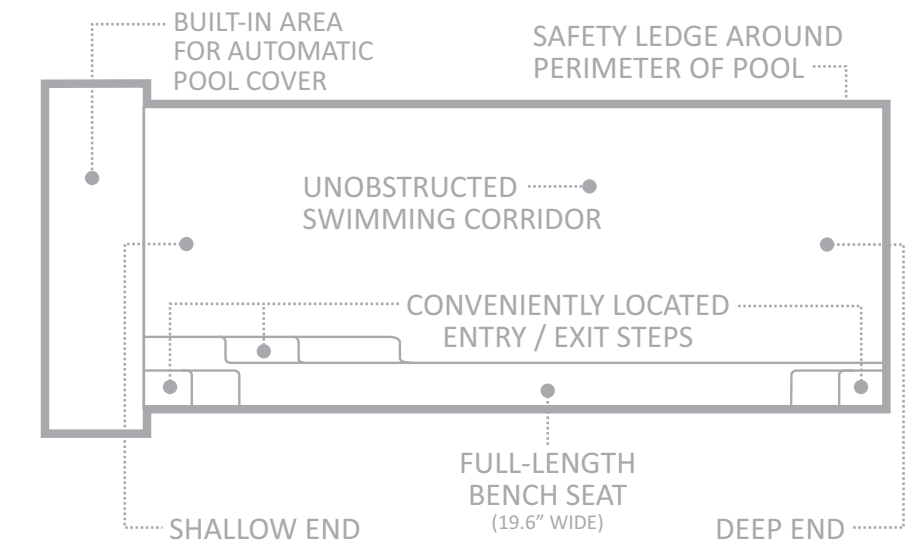
with Auto Cover

Leisure Pools® have taken the Reflection™ into the next generation by adding a built-in housing for an automated pool cover.

The benefits of having a retractable cover will not only improve your heating options, but also keep your pool free from leaves and debris. Furthermore, you will have the ability to automatically retract your pool cover out of sight.

Perfect for a variety of climates and surroundings, this design not only offers a tidy environment to store the cover, but also provides efficient use of space by having it built into the pool.

With the Reflection™ with Auto Cover you really can have the best of both worlds: a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32' 7"	13' 4"	4' 3"	5' 10"
29' 4"	13' 4"	4' 3"	5' 8"
26'	13' 4"	4' 3"	5' 6"

*Some measurements rounded

The Pinnacle™

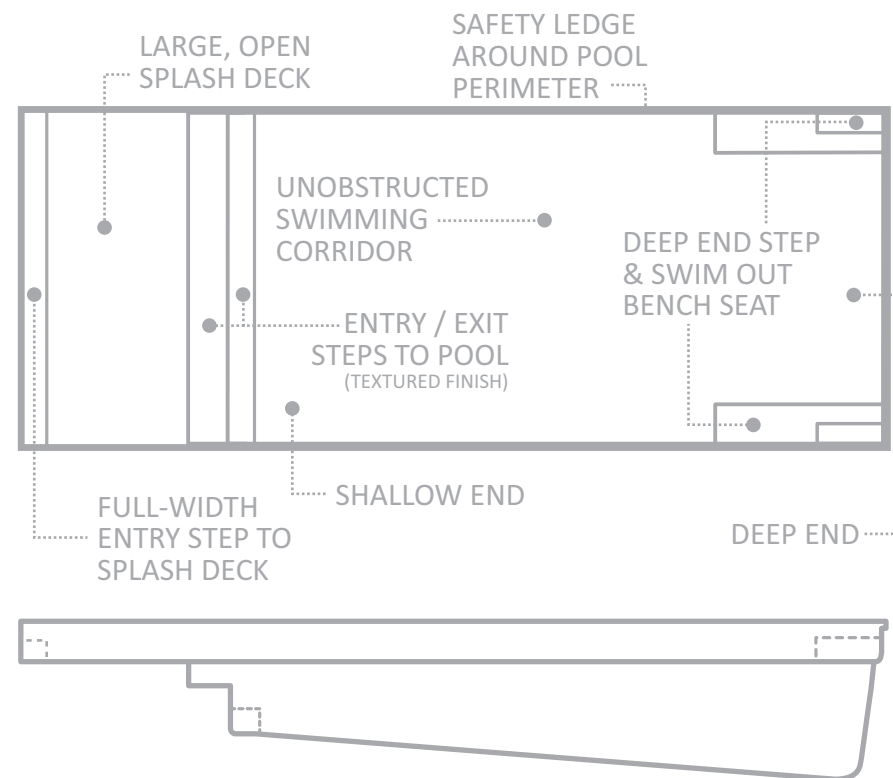
The embodiment of space has been redefined by the creation of the Pinnacle™. On the drawing board, Leisure Pools® wanted to push forward the idea behind the Ultimate™ and take the elements to a new level.

The result is the collaboration of expansive planes and a modern design that speaks volumes of its potential in both landscaping opportunities and range of activities.

Like the Ultimate™, the Pinnacle™ features minimal, but perfectly arranged steps and swim out benches. The splash deck has also been modified to stretch the entire width of the shallow end, creating a massive space to allow for little ones to play safely, and for everyone too relax and soak in the sun.

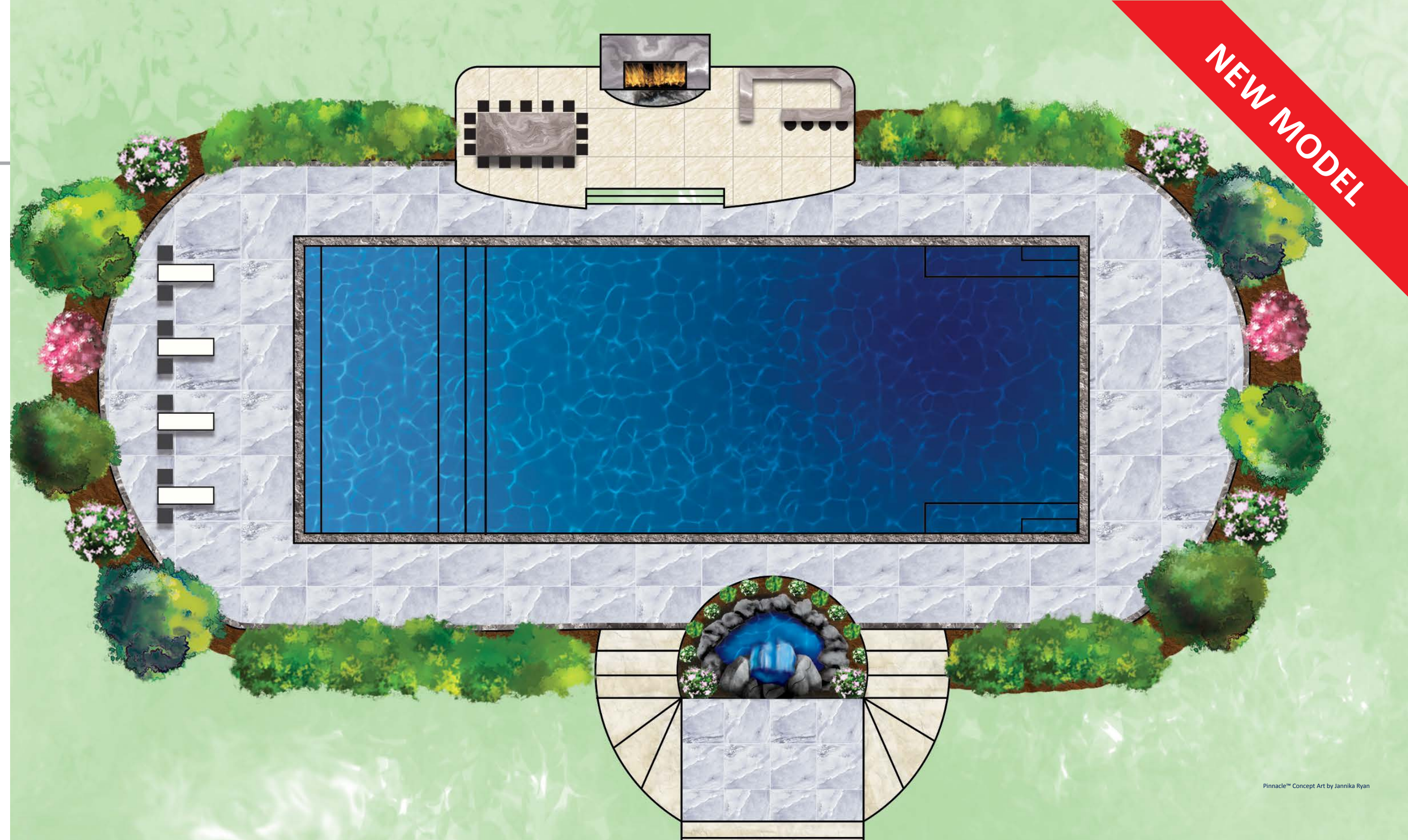
The Pinnacle™ also provides a deep end that ranges from 6' (30' model) to 7' (40' model) and a large unobstructed swimming corridor for the avid swimmer. Furthermore, two swim out benches allow deep end lounging for simultaneous relaxation and cooling off.

Over all, Leisure Pools® is proud to push the boundaries of swimming pool innovation and present to you the most expansive rectangular pool in our line to date. Delightfully clean in design, and perfectly practical in nature, The Pinnacle™ is a one of a kind pool for your dream backyard.

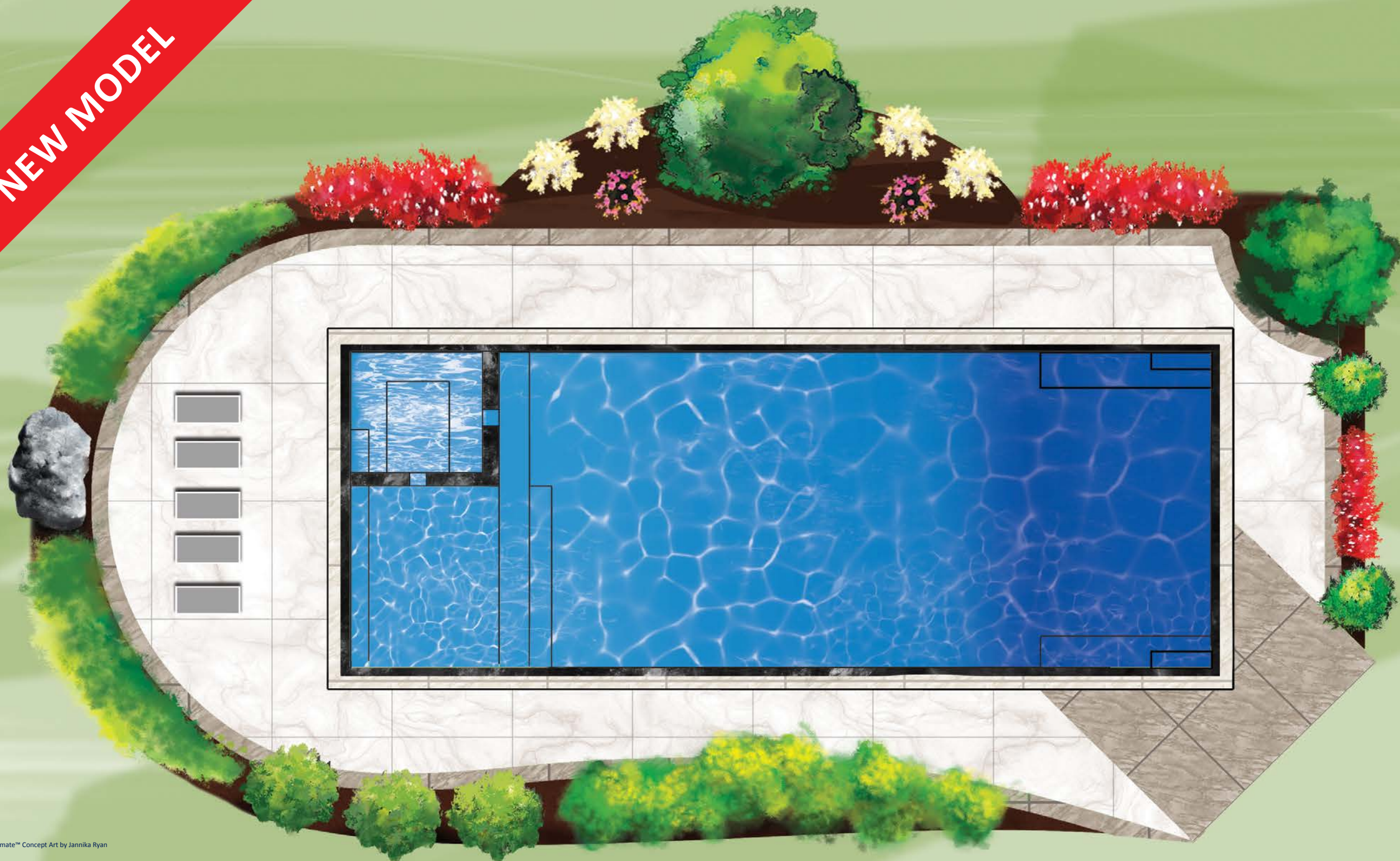


LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15' 6"	4'	7'
35'	15' 6"	4'	6' 7"
30'	15' 6"	4'	6' 1"

*Some measurements rounded



NEW MODEL



The Ultimate™

When Leisure Pools® set out to create the Ultimate™ swimming pool range, we wanted a design that would meet and exceed the homeowner's expectations of what a pool should be.

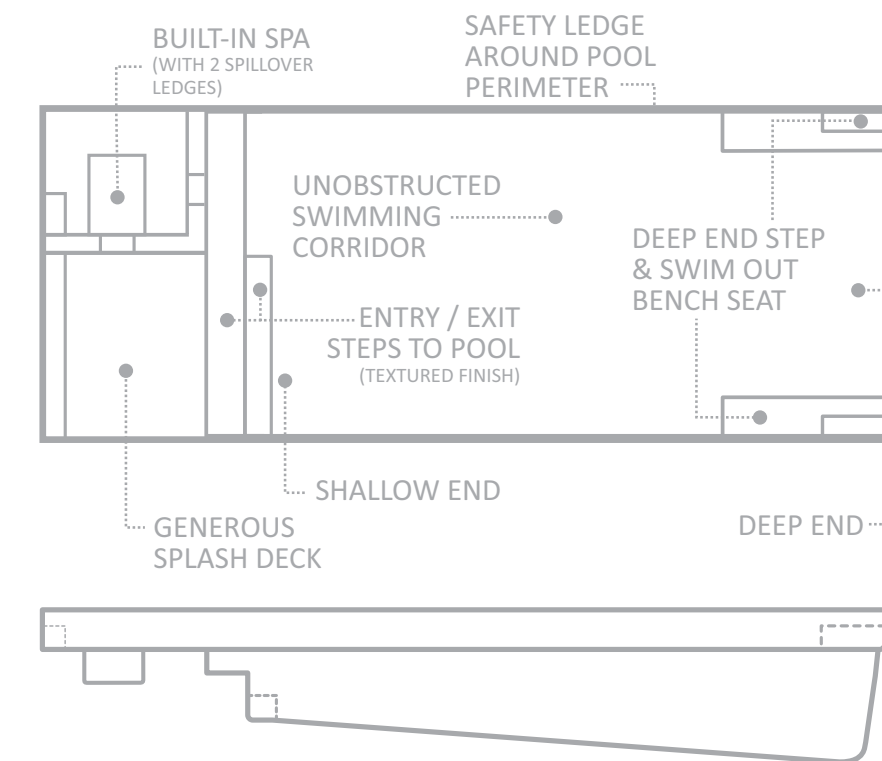
Designers began with the idea of what would be considered fashionable and chic – defined by straight lines and square angles. As a result, The Ultimate™ lives up to its name in size and convenience, while still offering some of the most sought-out, practical features you could have on a swimming pool.

Leisure Pools® wanted a design that was versatile with realistic expectations for use. The Ultimate™ range has a large, open corridor and gradual slope that can accommodate a variety of activities, from the avid swimmer looking for an area to exercise and swim laps to the perfect arena for playing water games with family and friends.

There is no feature more appealing than a built-in spa that integrates seamlessly into the overall pool design. The built-in spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. We even added some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

There was only one feature left to add to ensure this pool reached its ultimate potential – a large, shallow splash deck on which to lounge in the sun or play with the little ones. These ledges are one of the most popular innovations trending in the swimming pool industry today.

Leisure Pools® is confident you will find this pool to be the perfect addition to your backyard.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15' 6"	4'	7'
35'	15' 6"	4'	6' 7"
30'	15' 6"	4'	6' 1"

*Some measurements rounded

The Icon™

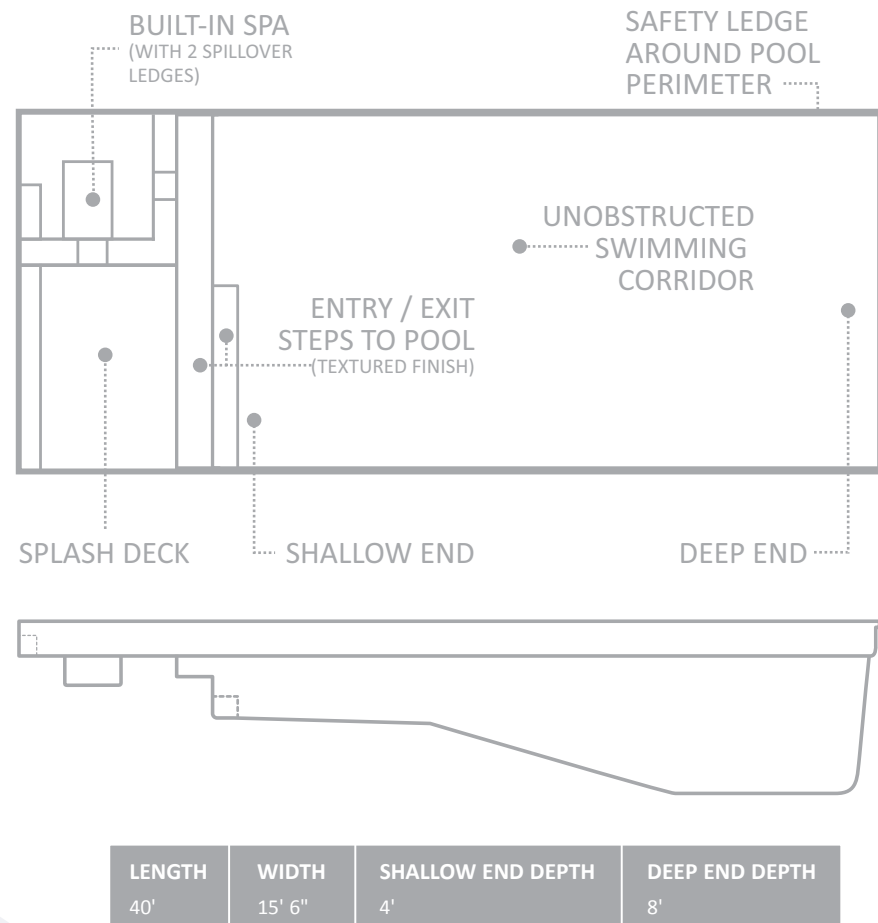
An icon is often referred to as that which is the object of great attention or representative of the latest fashion trends. To deliver just that, Leisure Pools® designers created the Icon™ — a pool that embodies those attributes of a pool which we consider fashionable into one captivating swimming pool.

The Leisure Pools® Icon™ was designed to incorporate all of the amazing features of the Ultimate™ — the built-in spa and splash deck — except it has been modified to reach 8' at its deepest depth.

Spend just a few minutes in this spacious spa, and you will experience less stress and improved circulation. The spa was designed to offer you the option of circulating water within the spa alone, or to circulate into the pool through two built-in spillovers.

The built-in splash deck provides fun for both adults and children. The shallow waters offer a great play area for younger children or a place to stretch out and relax for adults.

The Leisure Pools® Icon™ perfectly represents what a pool should exemplify, not only with the great features it compacts, but through its length and water volume as well. No matter what ideas you have for your perfect pool, the Icon™ will undoubtedly deliver.





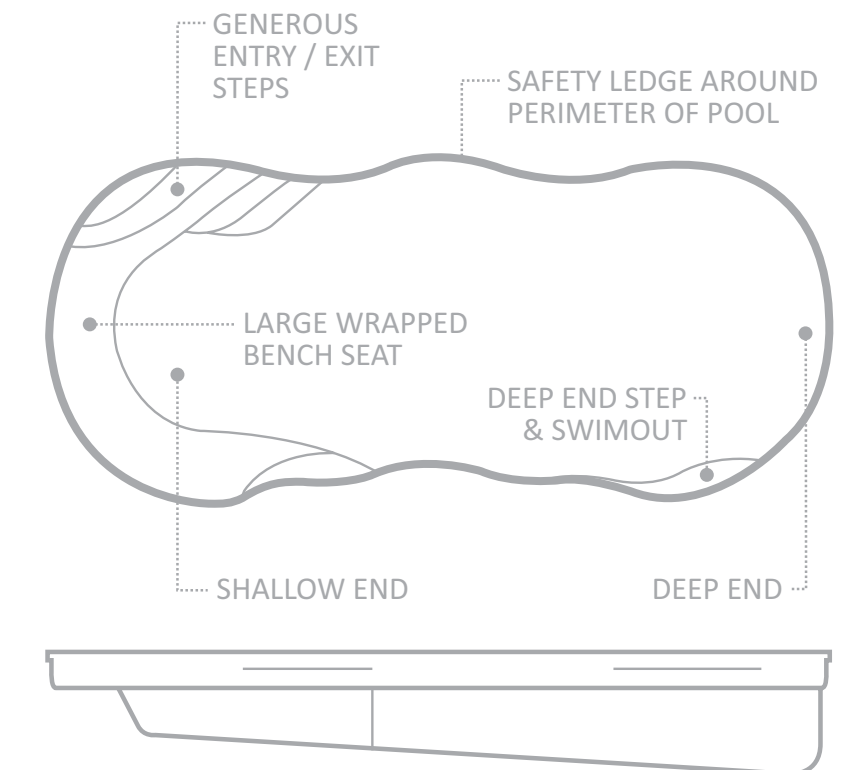
The Riviera™

Suitability and adaptability are the words that are most often used to describe our Riviera™ pool. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and free form design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as the Riviera™ always seems to be the perfect centerpiece for any landscape design.

Good looks is not the only feature of the Riviera™ as this style is truly a great pool for the family. The large, wrap-around bench at the shallow end is a great feature. Not only is it a play area for the kids but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera™ is one of our most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
34'	14' 3"	3' 8"	5' 11"
30' 2"	14' 3"	3' 8"	5' 7"
26' 5"	12' 5"	4'	5' 4"

*Some measurements rounded

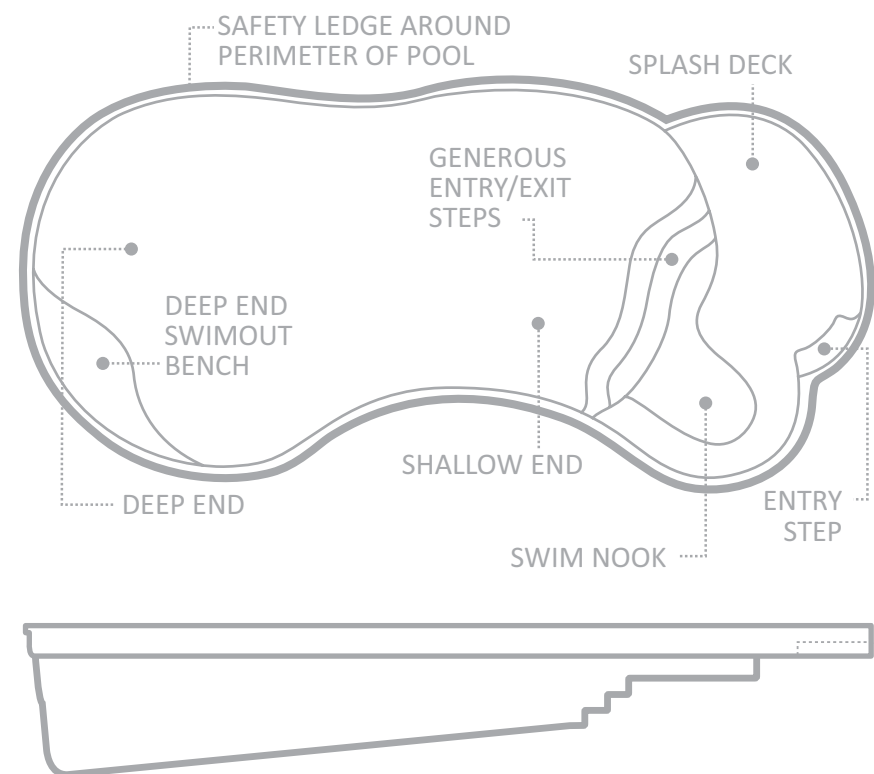
The Eclipse™

An element to good design is the ability to inspire possibilities; and with the Eclipse™, we believe that we have captured just that. With gentle, free flowing curves and a versatile size range, the Eclipse™ is sure not only please the eye, but fit perfectly into your leisure lifestyle.

The Eclipse™ design yields unlimited possibilities for both landscaping and environment ideas. From the large body curve that can host a spa or water feature, to the smaller body curve that can provide the perfect spot for a landscaping centerpiece, you can let your biggest ideas come to life.

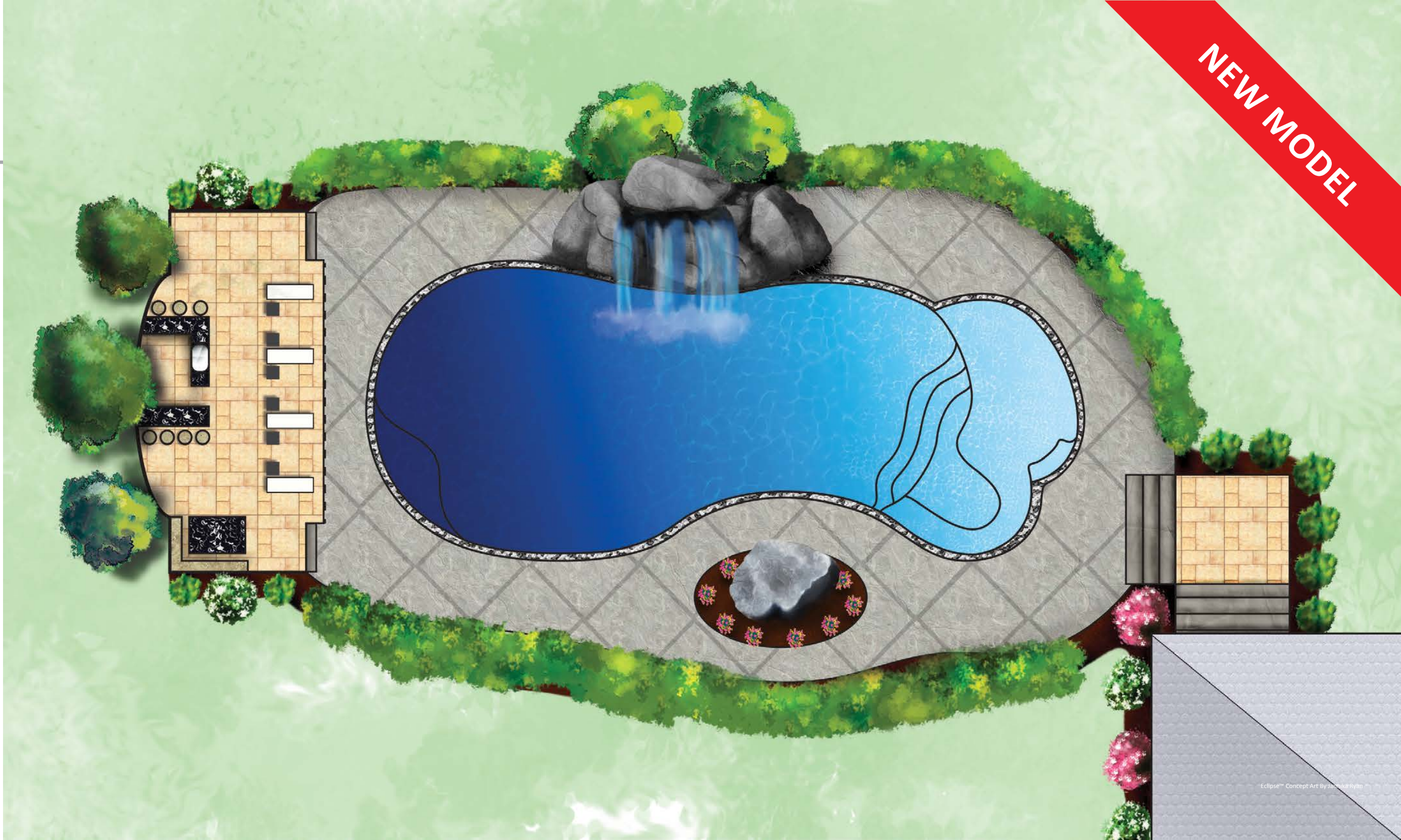
The design also boasts a unique form that supports elements such as a splash deck, swim nook, deep end swim out bench, and an unobstructed swim corridor.

A pool for all ages and abilities, the features of the Eclipse™ allow little ones to play safely on the large splash deck, avid swimmers to capitalize on the swim corridor, and for those wanting to relax, the ability to lounge on either the deep end swim out bench, or in the swim nook. Of course for a little more sun, the splash deck is the perfect place to soak in the summer rays.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15' 6"	4' 10"	6' 8"
35'	14' 8"	4' 10"	6' 4"
30'	14' 8"	4' 10"	6'

*Some measurements rounded





The Allure™

Combining practical features into a beautiful package is the ultimate goal of great design. The Allure™ blends free-flowing curves with a large comfortable spa and a spacious splash deck, all to create one luxurious swimming pool.

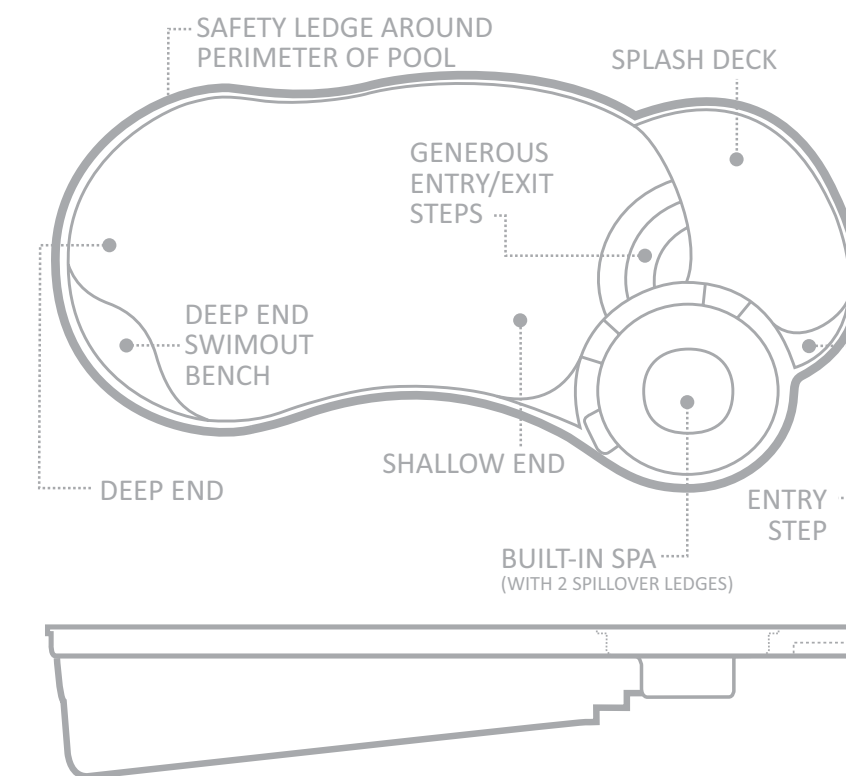
Truly a pool for the whole family, The Allure™ provides ample space to swim and play games while simultaneously providing the ideal spot for relaxing and enjoying the outdoors.

The free form splash deck is a unique feature, which provides a spacious, shallow area that is perfect for introducing younger children to the joys of swimming without fear of deep waters. For others, it becomes a relaxing oasis, in which to lounge and mingle with the family.

Adjacent to the splash deck is a large integrated spa that creates an ideal place for practicing a variety of calm and comfortable healing routines. The spa has the option of being fully heated for maximum effect, but can also be adapted to overflow through spillways into the pool.

Wide steps lead from the splash deck lead down to the pool floor of the shallow end. The Allure™ also has a convenient swimout bench located at the deep end of the pool, as well as a small corner step to the far side of the spa.

Leisure Pools® has incorporated the most popular features into this pool design to create an Allure™ you just won't be able to resist.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15' 6"	4' 10"	6' 8"
35'	14' 8"	4' 10"	6' 4"
30'	14' 8"	4' 10"	6'

*Some measurements rounded

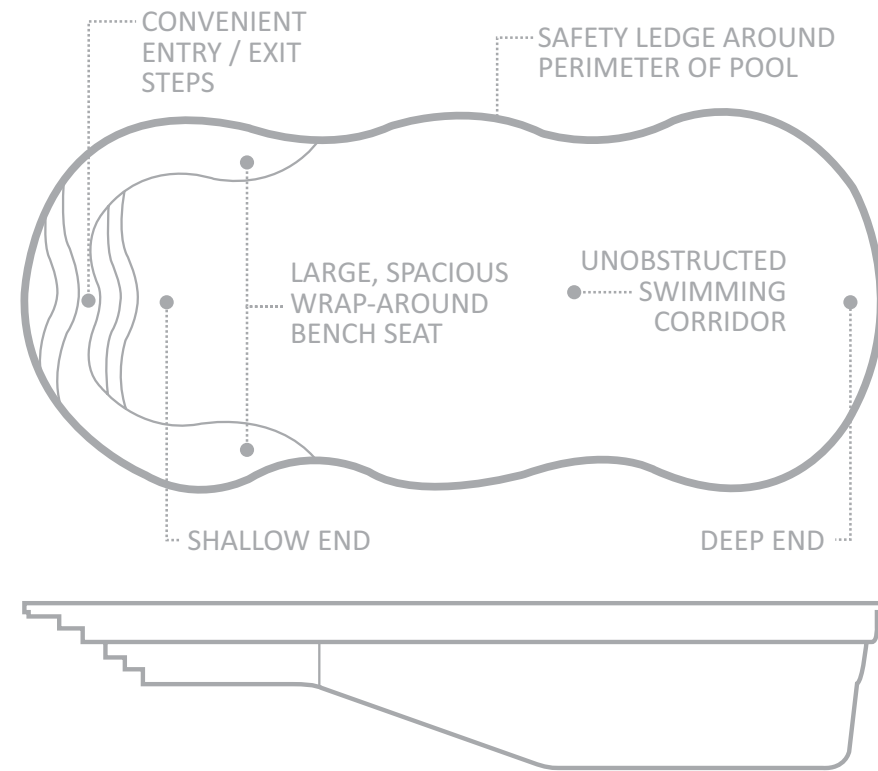
The Mediterranean™

This pool has been modeled after our stunning success of the Riviera™ pool. It was a hard task for the Leisure Pools® designers to improve on the Riviera™, but without doubt they have.

The Mediterranean™ is a large pool in every way. Not only is this pool longer and wider, it is also, most importantly, much deeper standing at 8' in the deep end.

This is a pool that meets every standard when it comes to versatility. The Mediterranean™ features a massive wrap-around bench at the shallow end, offering a great kids' play area, but also well-suited for adult seating. The wide entry steps provide access to the bench area before continuing to lead you down to the floor of the pool. The main body of water is huge and is perfect for swimming.

With its smooth, free-flowing design, this pool can lend to a variety of delightful landscaping themes. There's not much more you could you ask for in a swimming pool — a generous body of water, flexible landscaping options, and meets the requirements to allow for a residential type 1 diving board — truly a fantastic pool for the whole family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	16'	4'	8'

*Some measurements rounded





The Caribbean™

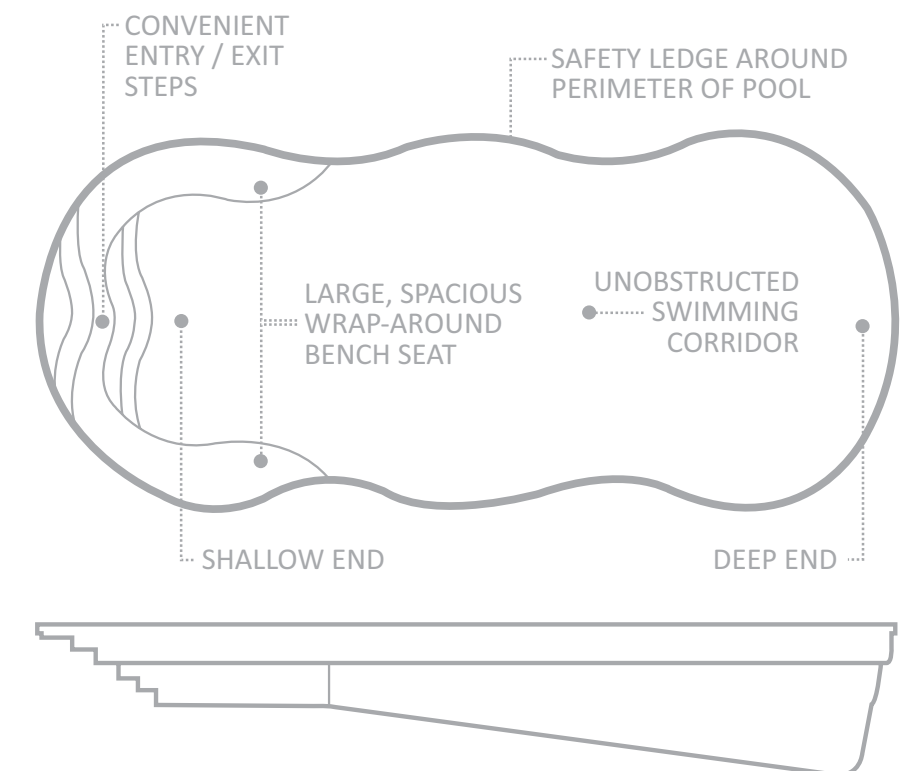
The Caribbean™ style pool is modeled to match The Mediterranean™ in almost every way, but has been modified to stand at 6' 6" at its deepest depth.

Leisure Pools® designers created this model with hope of providing homeowners with the opportunity to build the backyard paradise they have always dreamed of. Whether you have a large family that loves playing games in the water, or simply enjoy playing the host —entertaining guests, friends and family — the Caribbean™ is the perfect pool to help you make it happen.

The versatility of the Caribbean™ cannot be overstated in its ability to satisfy homeowners' needs. It maintains a large wrap-around bench at the shallow end, offering a great play area for children or ample seating for adults. The wide entry steps allow easy access to the bench area as well as the swimming pool floor.

With the deep end only reaching 6' 6", the Caribbean™ provides a more gradual descent as you move into the deep end. Now, you not only have plenty space to stand, but also a larger area to play water games, such as volleyball or basketball. Whether it is having fun in the water with your family, or hosting a pool party, this pool is ideal to accommodate any situation.

The flowing, free form style of the Caribbean™ will complement any setting, and can be easily incorporated into a multitude of landscape styles, conforming to suit your aesthetic tastes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	16'	4'	6' 6"

*Some measurements rounded

Caribbean™ with Sorrento™ Spa Spill-Over and Tanning Ledge in Silver Grey

The Moroccan™

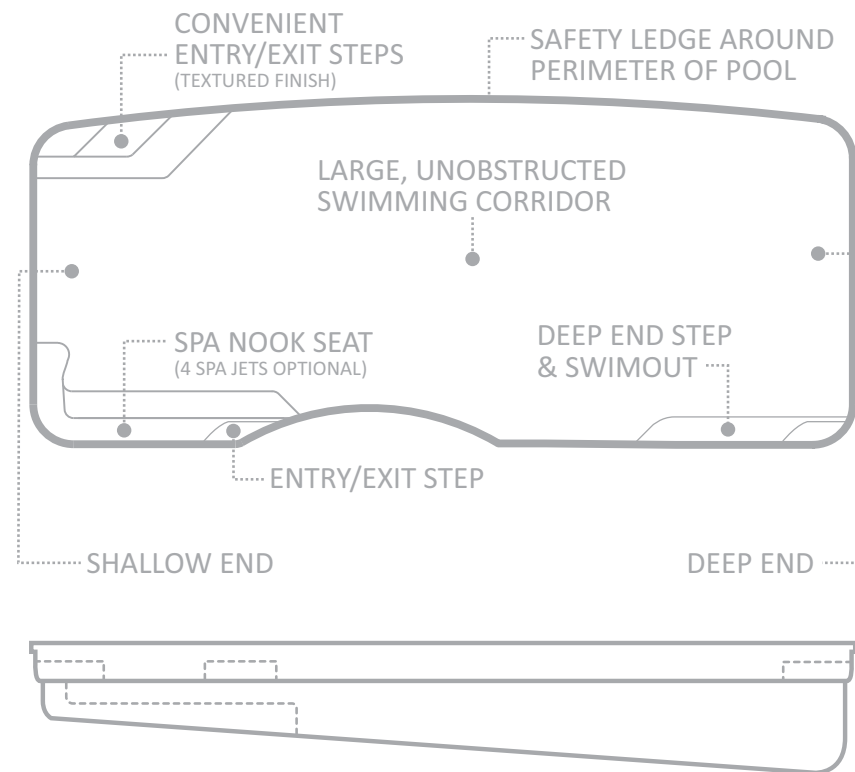
The Moroccan™ is the result of years of research, whereby Leisure Pools® designers were able to incorporate some of the most popular attributes of a pool into one stunning package. This is a swimming pool with more features than any other pool in today's market.

The Moroccan™ is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design all steps, benches and seating have been kept clear of the center corridor to provide unobstructed end to end swimming.

Instead of just one entry point, the Moroccan™ provides three — two near the shallow end, located on either side of the pool, and one in the deep area. With the convenience of always having an entry/exit point nearby, this allows for versatility of pool placement in relation to your house or outside entertainment area.

The Moroccan™ provides ample seating areas around the pool with a swim out bench and step at the deep end, as well as a generous corner seating area at the shallow end. Optional spa jets and seat aeration may be installed, making this the perfect spot to sit back and relax.

The Moroccan™ is a spacious pool with room for the whole family and comes in multiple sizes. Whether playing games, swimming laps or just relaxing and cooling off, the Moroccan™ will suit all your needs.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
38' 5"	14' 6"	3' 9"	6' 3"
34' 2"	14' 6"	3' 9"	5' 11"
30' 10"	14' 6"	3' 9"	5' 9"
26' 11"	13' 6"	3' 7"	5' 3"

*Some measurements rounded





The Horizon™

Welcome to the dawn of a new era in swimming pools. The Horizon™ is unlike any other composite pool being produced in the world today.

The pool features a stunning infinity-edge, causing water to seemingly disappear into the horizon. Whether it is a beautiful panoramic view or your own backyard creation, the Horizon™ allows water, earth and nature to combine.

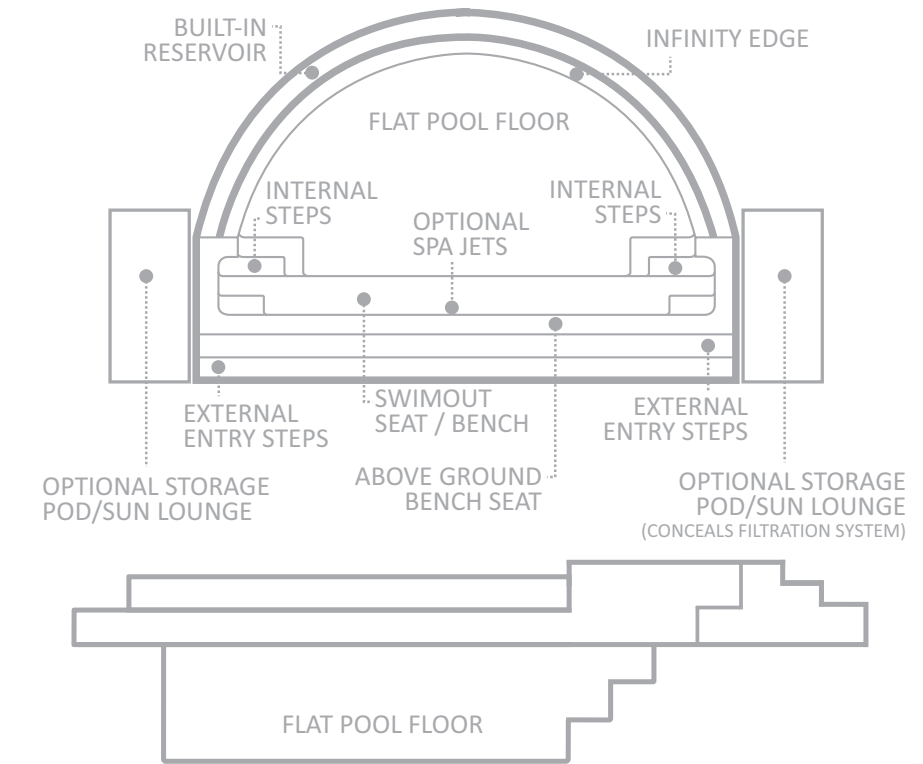
The Horizon™ will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. The flat-bottom floor is ideal whether you are looking to take a relaxing dip or play games with your friends and family.

This ingeniously created swimming pool incorporates patent pending design and innovation technologies to encapsulate the transition from in-ground to out-of-ground.

The Horizon™ features a recirculating water system in which water flows over the infinity edge, then cascades into its own built-in reservoir before being returned to the pool. A full-width bench provides seating in the water, where optional spa jets can be added to enhance your experience.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment out of sight. The compartments not only protect your equipment, but also facilitates the pumps and filters to operate more efficiently due to closer proximity to the pool. The compartments double as lounge seats for relaxing in the sun without having to be in the water.

The Horizon™, is a completely unique swimming pool that will revolutionize people's thinking and the way we enjoy water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
29' 7" *	15' 5"	4' 3"	4' 3"
23'	15' 5"	4' 3"	4' 3"

*Optional filtration/storage compartments make the pool, including the compartments, 29' 7".

The Tuscany™

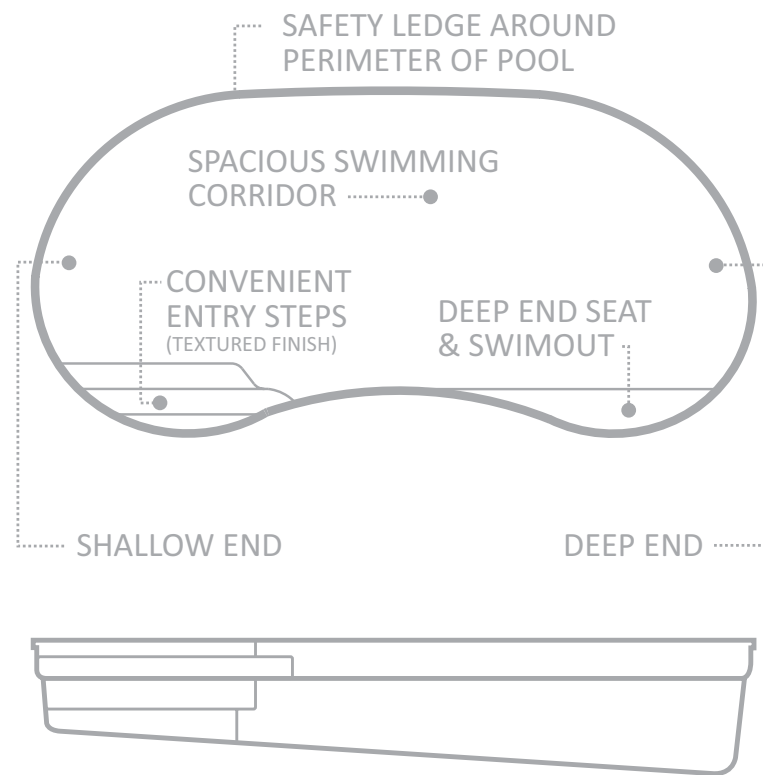
Swimming pools that feature a free form design have always been a popular choice amongst pool owners. This type of design seems to epitomize a casual and relaxed feeling that many enjoy in their home.

The free form shape of the Tuscany™ can adapt to any theme you may wish to create with your swimming pool area. The Tuscany™ is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Free form designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the free form shapes afford considerable versatility of placement. The free flowing curves allow you to maneuver the pool into places that many other more formal shapes won't fit.

The Tuscany™ maintains generous-sized steps into the pool at the shallow end as well a bench seat swim out toward the deep end. Even though the pool seems quite curved there is a full-length, unobstructed swimming corridor down the center of the pool, which affords the ability to swim laps.

With the Tuscany™, we can create your own personal oasis with all of the conveniences from home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
28' 5"	13' 6"	4'	5' 8"
23'	11' 6"	3' 9"	5'

*Some measurements rounded





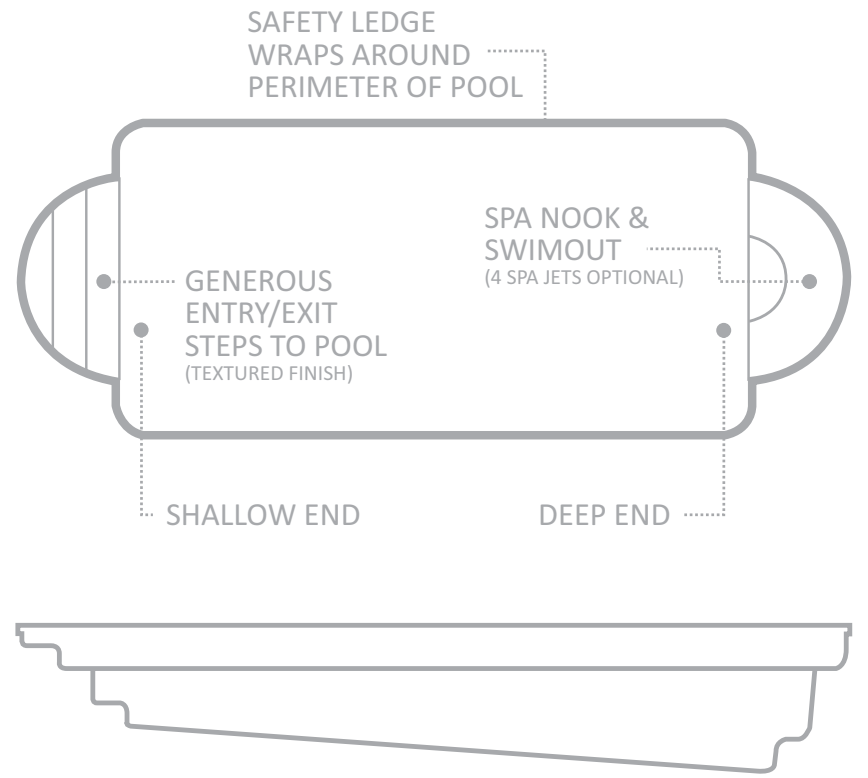
The Roman™

Why does one particular design endure for centuries while others are soon forgotten? The timeless elegance of the classic Roman™ style swimming pool is as much in vogue today as it was in the days of Ancient Rome.

The Leisure Pools® Roman™ design is simple, practical and pleasing to the eye. The clever use of the rectangle and two semi-circles also unlocks unlimited possibilities for exciting landscaping concepts.

The Leisure Pools® Roman™ features broad entry steps at the shallow end and a seating area at the deep end. The seating area at the deep end can also be fitted with optional spa jets.

Leisure Pools® has maintained a pool width of 11' 6" through all the sizes the Roman™ offers. Primarily this has been done to enable the pool to fit into the many situations where pool width is critical. This has been done without compromising the very balanced look that makes this pool so appealing.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
28' 4"	11' 6"	4'	5' 6"
23'	11' 6"	4'	5' 1"

*Some measurements rounded

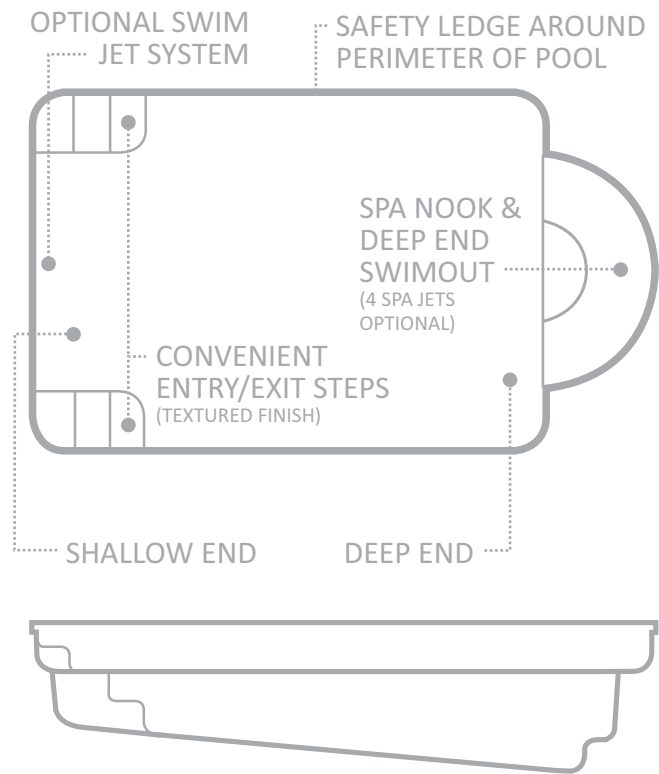
The Courtyard Roman™

As its name implies the Courtyard Roman™ is the ideal centerpiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in but also something great to look at. With the Leisure Pools® Courtyard Roman™ as your starting point, just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good, but also can be packed with features. This pool is ideal for a swim jet system with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end in the curved seating area you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa. The main body of the pool is great for playing games or simply relaxing and cooling off on hot Summer days.

The Courtyard Roman™ is also suitable for relatively simple heating, enabling this entertainment area to be used all year round. Whether you use this pool as an entertainment area, exercise center, a relaxation area, or courtyard centerpiece, this versatile pool can make it happen.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
19' 9"	11' 6"	4' 2"	5' 1"

*Some measurements rounded





Palladium Plunge™ in Ebony Blue

The Palladium Plunge™

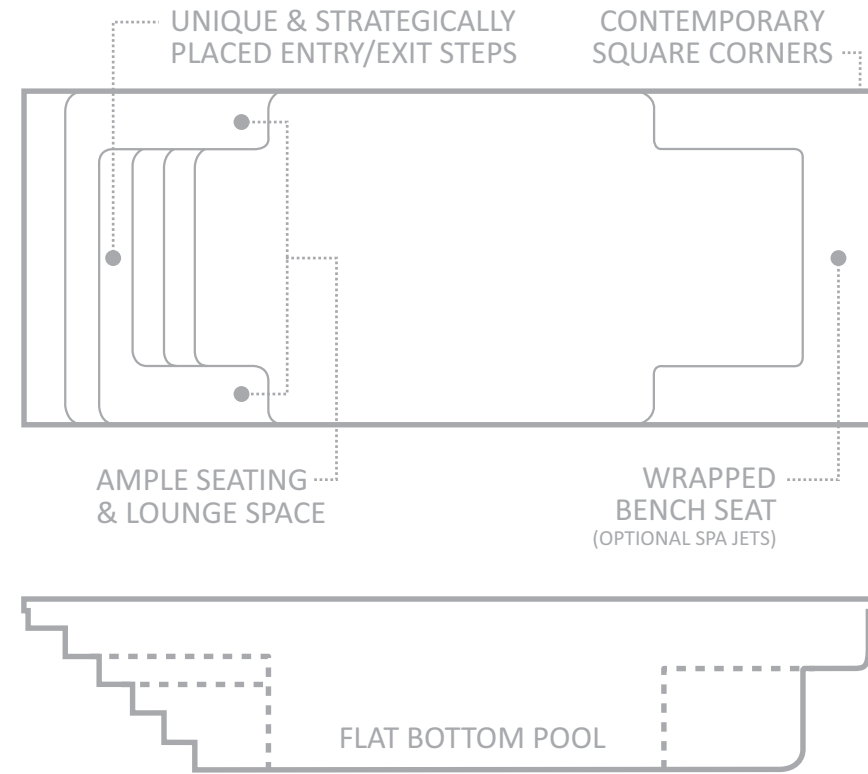
In many areas these days, the available space for a swimming pool is becoming limited. Smaller building blocks and larger homes are squeezing the space for a pool.

Even so, many homeowners still desire the pleasures offered by their own swimming pool. This trend toward smaller and smaller swimming pools had led to the development of the plunge pool. The plunge pool, more than any other style of swimming pool, is becoming increasingly popular.

Plunge pools don't just serve as a place to cool off and relax as many homeowners now see them as a landscaping statement.

The Palladium Plunge™ is the ideal pool for smaller yard sites. It makes a great centerpiece for a courtyard scene with plenty of options for landscaping. The Palladium Plunge™ can be modified to incorporate spa jets in order to provide resistance training for those avid swimmers.

The smaller courtyard-style plunge pools are also much less expensive to heat if you should want to extend your swimming season.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
20'	8'	5'	5'
16'	8'	5'	5'

*Some measurements rounded

The Harmony™

In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools® has created the Harmony™ range with the ability to adapt perfectly into any situation.

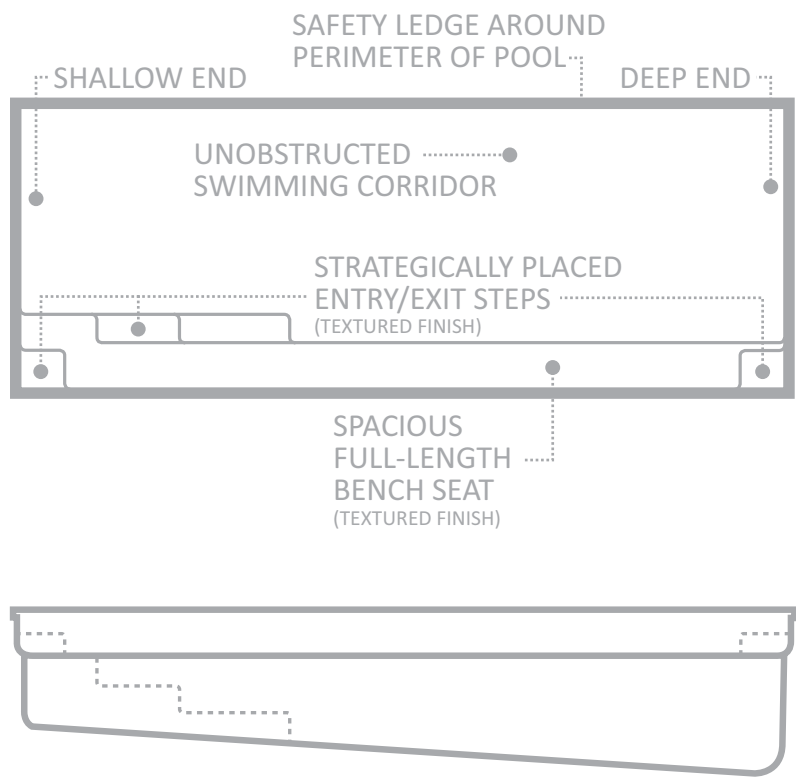
Leisure Pools®, having received a strong demand from our customers for modern, clean-lined architectural design, but with a few slight modifications in the design features, Leisure Pools developed the Harmony® design to fulfill consumer needs.

The Harmony is a simple, rectangular swimming pool with square corners that provides you with a sleek, modern design. This model includes a spacious bench that runs the entire length of the pool, providing direct access to the entry/exit steps that lead down to the pool floor, or the single steps in or out of the pool itself.

The Harmony was created as a pool with deeper depths, ensuring even the tallest of people can have a decent swim. The Harmony is 9' 6" in width enabling it to fit into home blocks where the width or depth of the lot is limited.

By having the full -length bench and steps on one side of the pool, the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be set closer to the home, a great benefit for backyards with limited space for a pool.

Our customers asked us for such a pool, and Leisure Pools® did just that. The Harmony may just be the perfect pool for your home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
26' 3"	9' 6"	4' 3"	5' 9"
23'	9' 6"	4' 3"	5' 7"
19' 8"	9' 6"	4' 3"	5' 4"
16' 5"	9' 6"	4' 3"	5' 2"

*Some measurements rounded



The Sorrento™ Spa Range

For centuries, people have recognized the rejuvenating healing powers of warm water. Today, Leisure Pools® takes an innovative approach to the art of warm water healing or hydrotherapy.

Spend just a few moments in a Leisure Pools® Sorrento™ Spa and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

Leisure Pools® has fitted the Sorrento™ Spa with strategically-placed jets and ergonomically-correct seating to create an ideal place for practicing a variety of calming, healing routines.

The Sorrento™ Spa is available in all the colors that are available for the pools enabling you to color match your pool and spa combination.



Sorrento™ Spa (Square) in Sapphire Blue

The Tanning Ledge

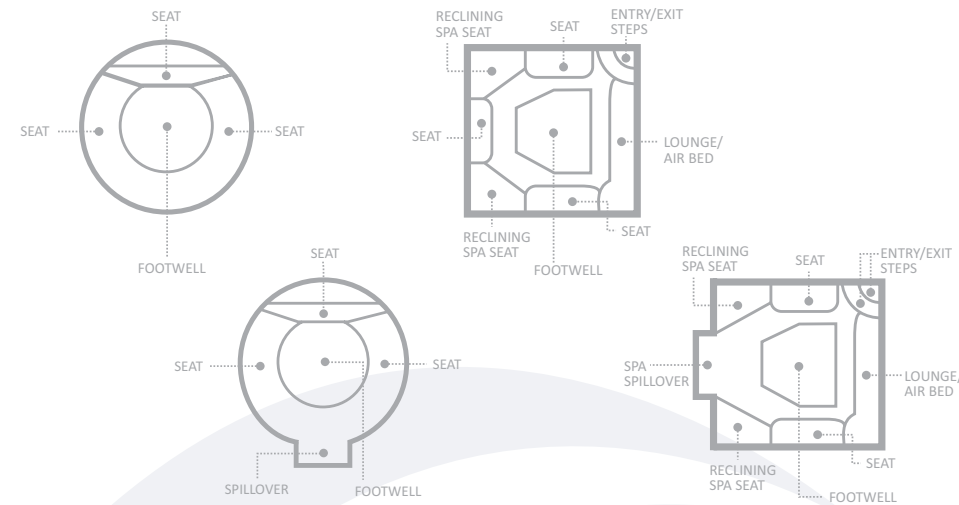
The Leisure Pools® Tanning Ledge serves as the ultimate addition to any Leisure Pool. This versatile ledge maintains a shallow, consistent depth, providing an ideal hotspot for basking in the sun or a safe area for young children at play.

Leisure Pools® designers created this ledge to have both a curved side and a straight side so that it would complement almost any style pool within the Leisure Pools® Range, while also enhancing your experience by providing an additional lounge area with a solid, stable depth.

The Tanning Ledge offers you to more ways customize your backyard, not only with the addition of different water features, but also lets you choose the width and placement of your spill overs. Since the Tanning Ledge has a natural spillover, you are now able to enjoy the beauty and calming sounds of cascading water without the cost of installing and operating a waterfall feature.



Tanning Ledge in Sapphire Blue

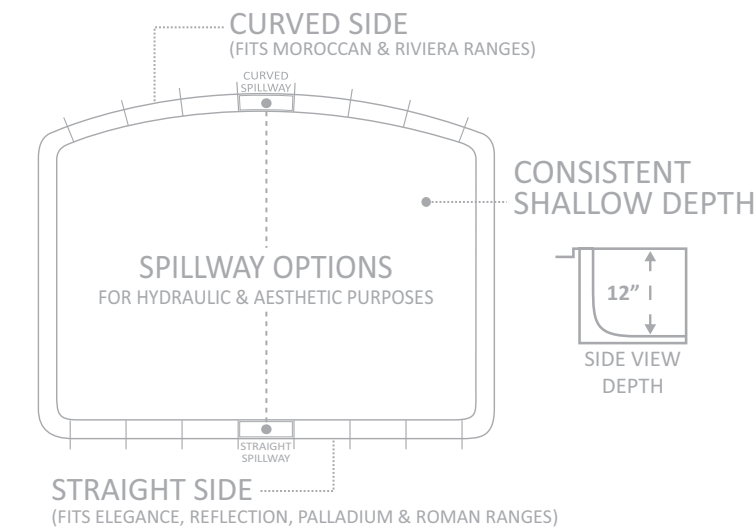


SPA STYLE	LENGTH	WIDTH	DEEPEST DEPTH
ROUND	8'	8'	3'
ROUND W/ SPILLOVER	8'	8'	3'
SQUARE	7' 3"	7' 3"	3' 3"
SQUARE W/ SPILLOVER	7' 3"	7' 3"	3' 3"

*Some measurements rounded



Sorrento™ Spa Spill-Over (Round) in Sapphire Blue

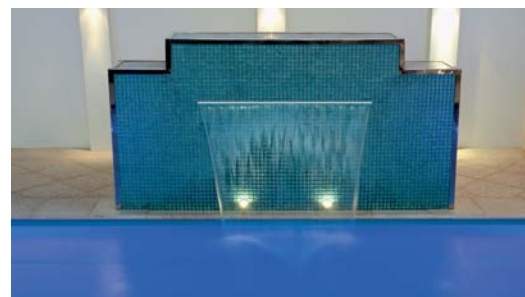
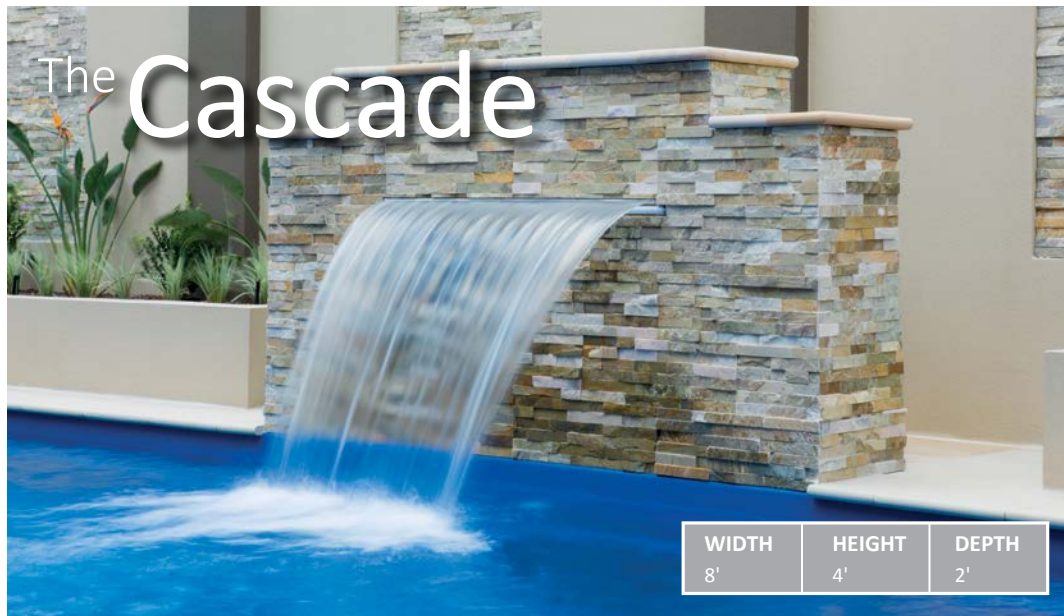


LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10' 7"	8'	12"	12"

*Some measurements rounded



Tanning Ledge in Sapphire Blue

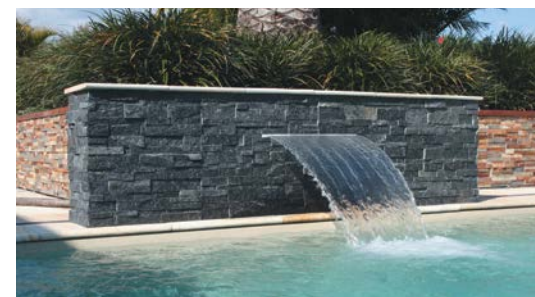
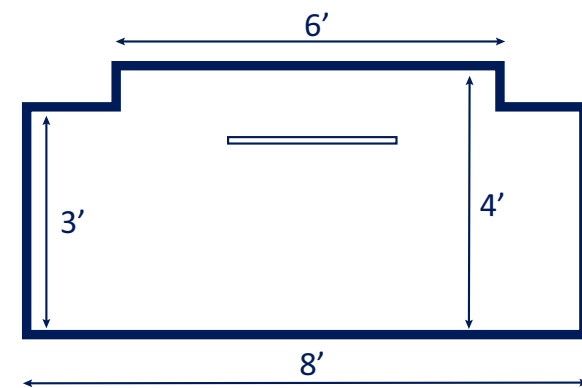


The Cascade water feature is a very popular addition to any pool in the Leisure Pools® range. This waterfall feature is not only beautiful, but also clean and sophisticated.

The Cascade comes with a 2' center-mounted silkflow sheer descent. Though it is stylish and sleek in the standard form, but can easily be optioned up with additional spillways in a variety of sizes.

Standard finish comes in three colors with a cement-rendered appearance, but with the addition of tiling, cladding, or other treatments can help blend your water feature with your pool's surroundings.

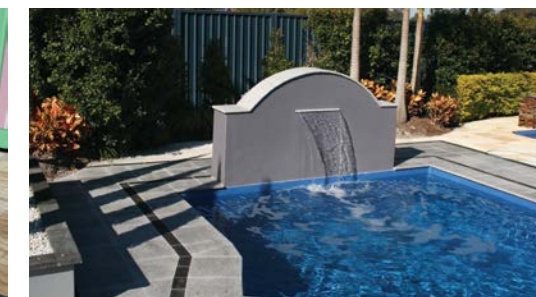
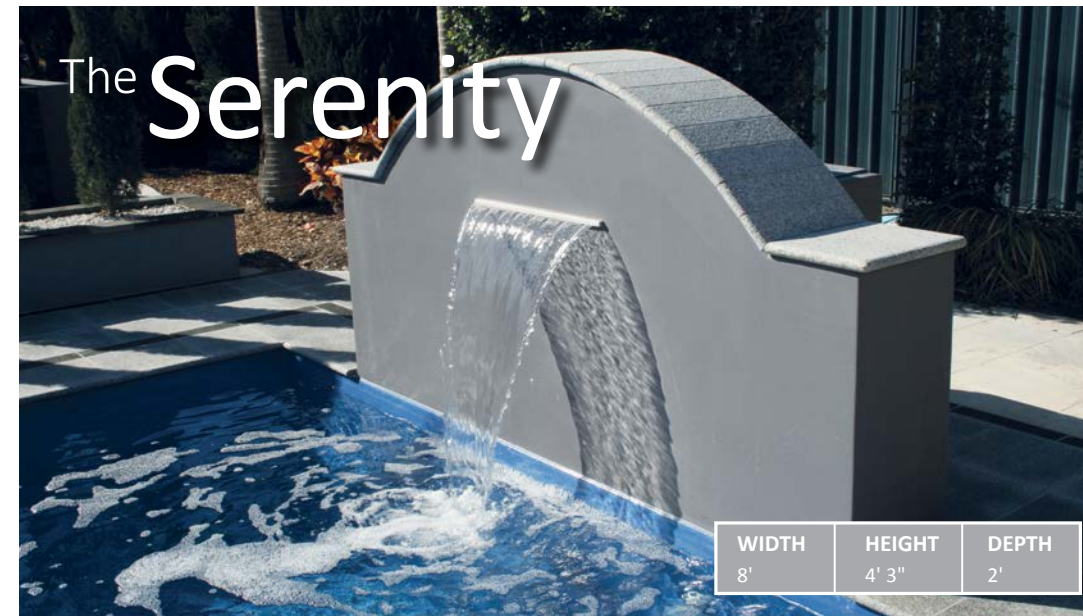
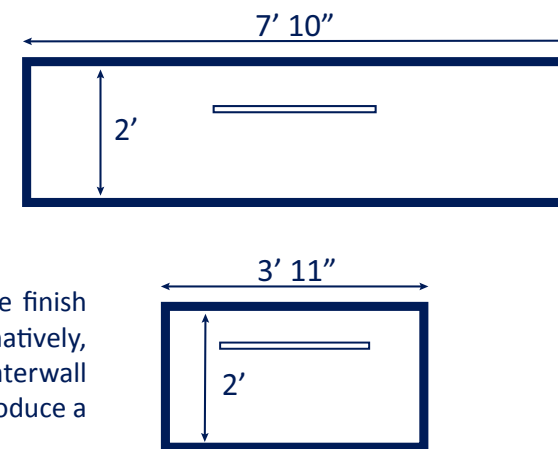
The Cascade is sure to enhance your entire swimming pool experience.



Leisure Pools® is proud to release the Waterwall, an exclusive, design-patented waterfall. This simple, yet unique water feature that can be installed adjacent to any Leisure Pool® to not only create a beautiful centerpiece, but also the calming sounds of cascading water.

The Waterwall is available in 2 sizes (3' 11" or 7' 10" in length). Leisure Pools® has also created an innovative nook into the back of the Waterwall that can allow for hidden poolside storage.

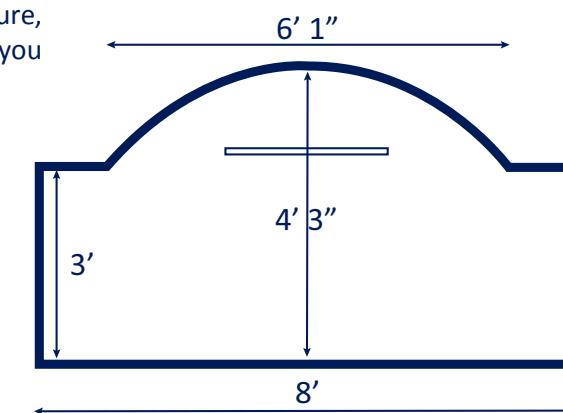
The Waterwall comes standard in a beige finish and is ready for cladding or tiling. Alternatively, other color finishes are available. The Waterwall can also be fitted with L.E.D. lighting to produce a spectacular night feature.



Introducing the Serenity water feature. The newest addition to our range features a flowing curve that looks spectacular alongside any Leisure Pool®, but is especially appealing when combined with any of our unique freeform pool models.

While this is a compact-sized water feature, it still provides the beauty and serenity you expect from any custom water feature.

The standard unit comes with a 2' sheer descent. The three standard colors are available on this unit but again cladding or tiling could be added to further customize your water feature to match any surround or landscaping style.



There are numerous options to consider when customizing your backyard paradise. Leisure Pools® have found another rapidly-growing trend when it comes to enhancing your outdoor decor — the simple art of Wall Panels.

Wall Panels offer a unique and modern touch that allows you to separate and decorate your space around the pool. These panels will afford you the privacy you need without causing you to feel cramped or restricted.

With the contemporary style and design of these panels, you will be able to use and enjoy a variety of comfortable and distinct spaces so you can entertain any number of activities.

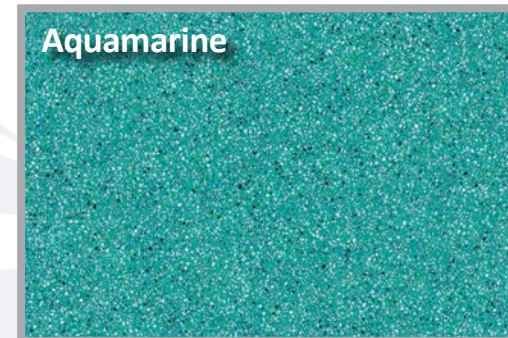
If your pool is in plain sight to a busy street, commercial building or school, these panels are the perfect separation. The contemporary style and design of these panels

Leisure Pools® SMART Color Range

Leisure Pools® has a long history of offering its swimming pools in a range of colored gelcoats. More than a decade ago, Leisure Pools® introduced Aquaguard® colored gelcoats into the North American market — at a time when most manufacturers only offered the stereotypical white-colored swimming pools. The initiatives of Leisure Pools® in the North American market have facilitated a change in industry standards, and continues to be one of the catalysts driving the increase of market share for the composite fiberglass pool industry.

If you're looking for something different than the standard composite fiberglass pool — something a little bit special — then this is the color range for you! Each color within the Leisure Pools® SMART range include a built-in sparkle that sets off an added brilliance and shimmer effect. No matter what color you choose, when the light shines over your Leisure Pool®, it will appear to have millions of diamonds scattered across the pool surface.

The Leisure Pools® SMART Color Range not only looks beautiful, but also has excellent UV, blister, and chemical resistance, and is backed by the largest supplier of gelcoats for the swimming pool industry.



*Colors are examples only and may vary from the finished product



New Environmental Technology

The Leisure Pools® SMART Color Range has been designed with dramatically reduced VOC (Volatile Organic Compounds) emissions, providing up to 50% less VOC emissions than standard gel coats making it better for the environment over traditional gel coats used in fiberglass swimming pools.





LEISURE POOLS®
SWIMMING IN QUALITY AND STYLE®

Call 855-85-SPLASH - www.leisurepoolsonline.com